



# CIRCULATION PUMP AND DRIVE DEVICE WITH INSTALLATION COMPONENTS

# 02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422311	1	Water pump		(875647)
2	422148	1	• Shaft	IK	
3	421306	1	• Wear ring	IK	
4	1545283	1	• Sealing ring	IK	(1542833)
5	70913	1	• Deflector	IK	
6	181670	1	• Ball bearing	IK	
7	896699	1	Seal flange		MO-99587/XXXX
	843407	1	Cover		MO99588/XXXX-, EARLY TYPE
	846685	1	Flange		LATE TYPE
8	423138	1	Gasket	IK	MO-99587/XXXX
	422171	1	Gasket	IK	MO99588/XXXX-
9	950171	2	Screw		MO-99587/XXXX
	940135	3	Screw		MO99588/XXXX-, EARLY TYPE
	955524	3	Screw		LATE TYPE
9A	941907	3	Spring washer		MO99588/XXXX-
10	423127	1	Gasket	IK	
11	955542	5	Screw		
12	940162	2	Screw		
13	942336	7	Spring washer		
14	821853	1	Gasket	IK	02B-0250
15	423125	1	Pulley		EARLY TYPE 3-GROOVE
	822548	1	Pulley		
16	181538	1	Ball bearing	IK	
17	422202	1	Spacer sleeve		
18	1542870	1	Ball bearing	IK	(11013)
19	914462	1	Lock ring	IK	
20	836805	1	Companion flange		
21	951969	1	Pin	IK	
22	940159	4	Screw		
23	941907	4	Spring washer		
24	422499	1	Pulley		MO-15411/XXXX
25	422493	1	Hub		MO-15411/XXXX
26	940186	4	Screw		MO-15411/XXXX
27	951985	1	Pin		MO-15411/XXXX
28	207811	1	Lever		MO-15411/XXXX
	823024	1	Lever		
29	411670	1	Pulley		MO-15411/XXXX
	822551	1	Pulley		
30	1544092	1	Ball bearing		(181430)
31	914533	1	Snap ring		
32	914462	1	Lock ring		
33	953358	1	Stud		MO-15411/XXXX
	953354	1	Stud		
34	941911	1	Spring washer		
35	955828	1	Nut		
36		1	DRIVE DEVICE		MO-69906/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR.
			COMPONENTS		
			DRIVE DEVICE		LATE TYPE MO69907/XXXX-
37	837703	1	• Bearing housing		
38	837704	1	• Gear		
39	837705	1	• Oil deflector		
40	837706	1	• Spacer sleeve		
41	183731	2	• Ball bearing		
42	958856	1	• Sealing ring	IK	
43	909867	1	• Key		
44	837707	1	• Hub		
45	190418	1	• O-ring	IK	
46	947170	1	• Gasket		
47	837708	1	• Washer		
48	949399	1	• Nut		(950358)
49		1	PULLEY		MO-69906/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR.

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49	837710	1	Pulley		MO69907/XXXX-
50	955534	4	Screw		MO69907/XXXX-
51	942336	4	Spring washer		MO69907/XXXX-
52	953280	2	Stud		L = 120 MM
	953257	1	Stud		L = 35 MM
53	942336	3	Spring washer		
54	955827	3	Nut		
55	949660	1	O-ring		(925254)
56	844625	1	Hollow screw		MO69907/XXXX-
57	957171	2	Gasket	IK	MO69907/XXXX-
58	837711	1	Tube		MO69907/XXXX-
59	837709	1	Hollow screw, HOLLOW BOLT		MO69907/XXXX- SEE GROUP 2C
60	11994	1	Gasket	IK	MO69907/XXXX-
61	420416	1	Protecting plate		
62	960324	1	V-belt set, CIRCULATION PUMP		
63	1542871	1	Spacer sleeve	IK	MO132135/XXXX-
	875386	1	Repair kit, CIRCULATION PUMP		